

# From BS to BMP- Using Biosolids for Taconite Tailings Reclamation

---

Paul Eger, Global Minerals Engineering,

Craig Lincoln, Todd MacMillan, Kathy Hamel,  
Western Lake Superior Sanitary District

Kendall Dykhuis, St Louis County Extension Service

Candice Maxwell, United Taconite

Jim Takala, Takala Farms

# Outline

- Background
- History of research
- Development of new Best Management Practice
- Agricultural practices

# Background

- Standard mineland reclamation practice (inorganic fertilizer, seed, mulch)
- Works well on fine tailings





# Background

- Coarse tailings are difficult to revegetate
- Standard mineland reclamation practice not successful
  - Typical cover 30-50%
  - Repeated applications improves cover to a maximum of ~ 70%
- Mineland reclamation rules require:
  - 90% cover after 3 years (5 years on south or west slopes)
  - Self sustaining vegetation after 10 years

# Coarse Tailings





# New Paradigm Needed

## Organic amendments

Peat

Yard waste compost

Municipal solid waste compost



## Series of studies conducted

Percent cover increased with increasing organic matter

Cost effective rate was about 20 dry tons/acre

Vegetation met 90 % cover standard



Standard mineland reclamation

MSW Compost





# Problem

- Availability
  - Small amounts of yard waste produced used by public
  - Plans for nearby large-scale municipal solid waste composting facility never materialized
  - Other MSW Compost facilities closed
    - No nearby source





# WANTED



Readily available source of  
nutrients with enough supply  
to meet mineland reclamation  
needs

# Biosolids!

# What really are Biosolids?

- Solid residuals from wastewater treatment plant
  - Treated to reduce pathogens and meet EPA standards
- Previously known as “Sludge”
- Now called a “slow release nitrogen fertilizer” (USEPA)
  - Nutrient-rich organic product of wastewater treatment





# Biosolids application rate

- Biosolids quality has generally improved over time
  - Better treatment, lower metals
- Main concern is nitrate leaching
- Agronomic limits
  - Apply only as much nitrogen as the plants growing on the site can use
  - Typical is about 100 lbs N/acre
    - Type of plants
    - Amount of anticipated plant growth



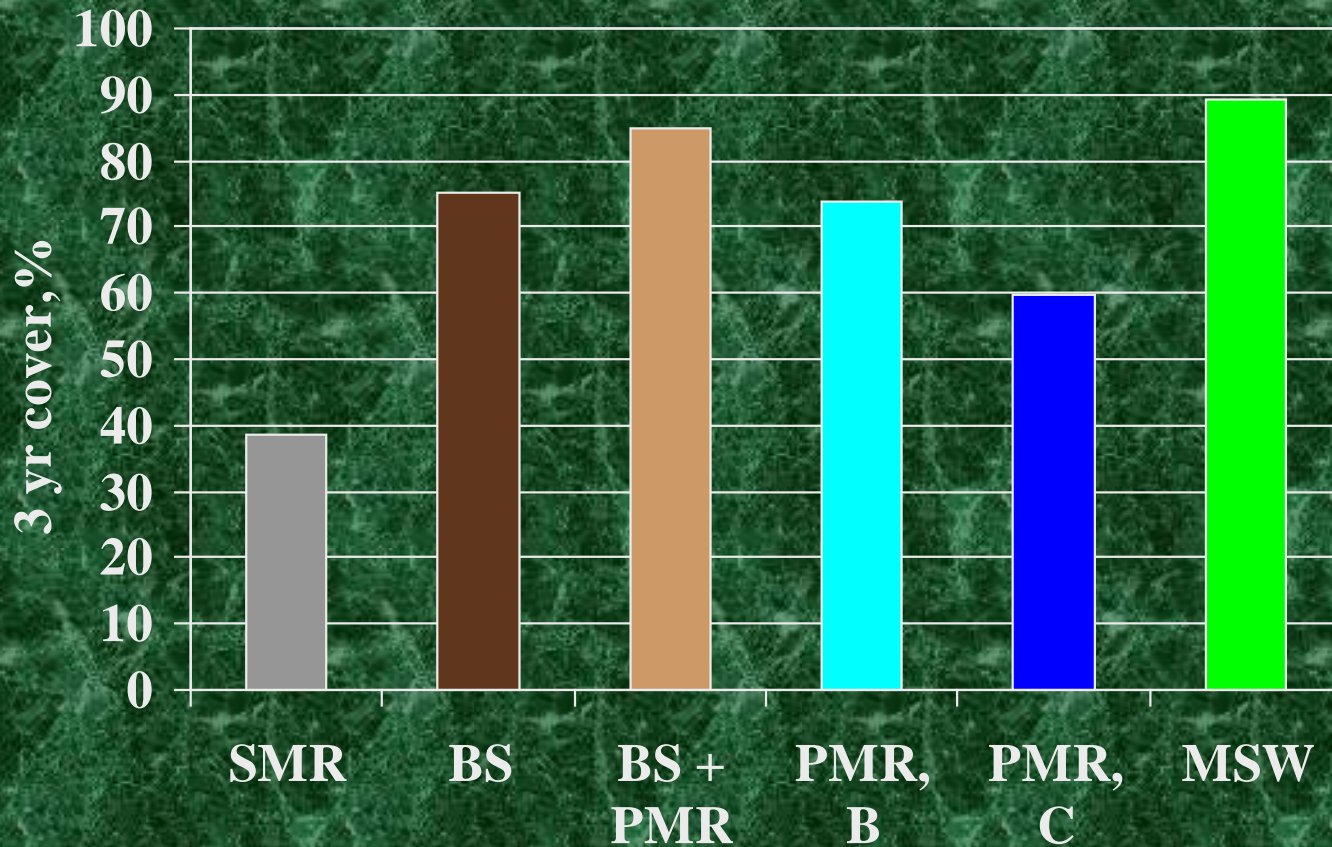
# EVTAC, 1997

- First large scale test with biosolids
  - 5 acre demonstration plots



# Results, EVTAC (1997 application)

- 100 lbs N /acre improved vegetation but did not meet cover standard



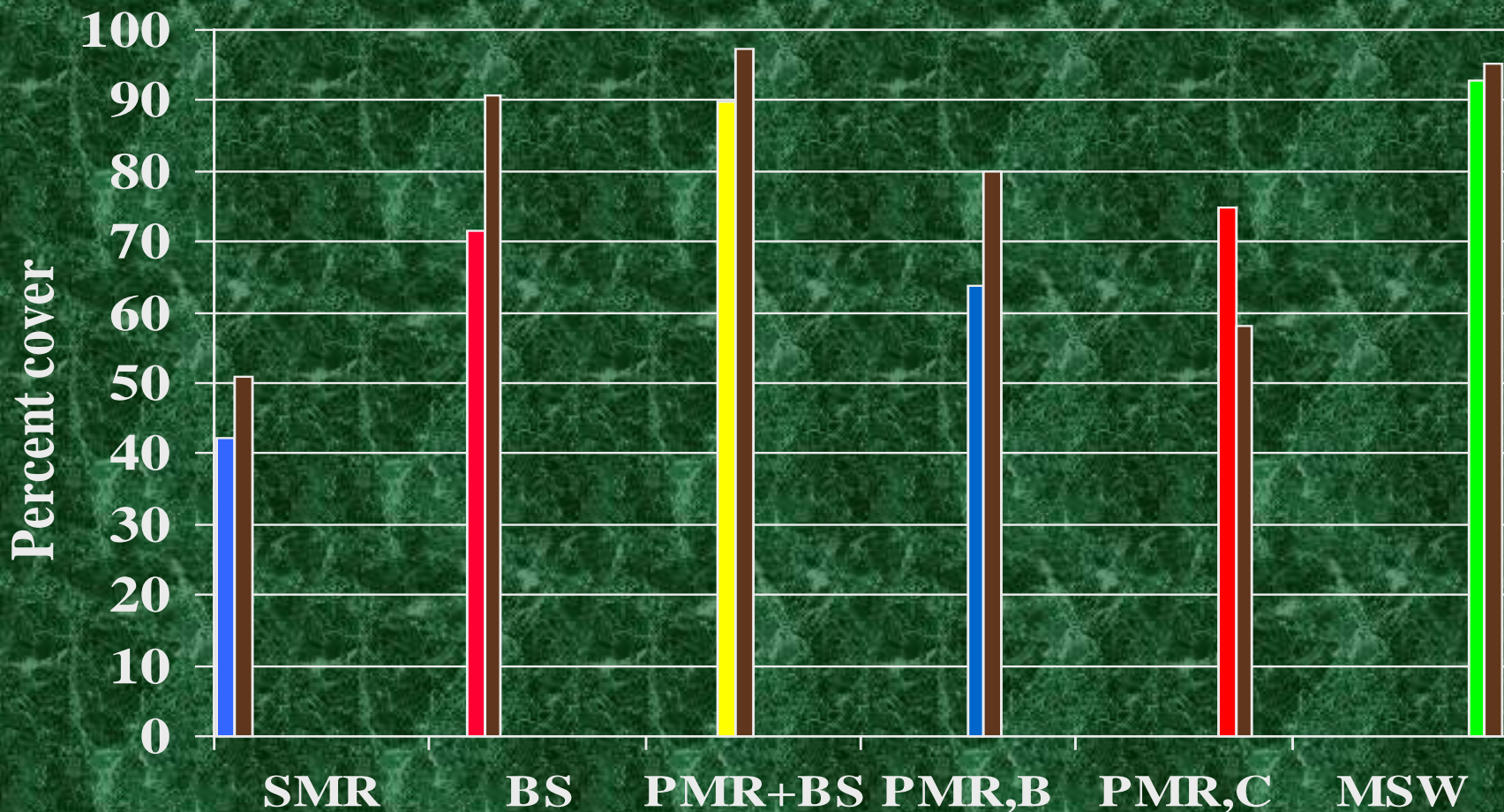




Paper mill residue

# Results, EVTAC (2000 application)

- Top dressing with an additional 100 lbs/N
- Generally improved vegetation





# Goal

- Determine an optimum one-time biosolid application rate that will
  - produce vegetation that will meet the reclamation requirements
  - Will not adversely impact water quality
  - Will be cost-effective



# Experimental Design

- 5 acre demonstration plots
- Small bin studies to look at the effect of biosolids on water quality
- Treatments
  - Standard mineland reclamation
  - Biosolids
  - Biosolids + paper mill residue
    - Add high carbon material to tie up extra nitrogen

# Experimental Design - Details

- Treatments
  - Standard mineland reclamation
    - Seed; grass, legume mix
    - 500 lbs/acre, 18-46-0
    - Mulch, 2 tons/acre
  - Biosolids
    - 100 lbs N/acre ( 3.1 dry tons/ acre)
    - 200 lbs N/acre ( 6.2 dry tons/ acre)
    - 400 lbs N/acre ( 12.4 dry tons/ acre)
  - Biosolids + paper mill residue
    - 200 lbs N/acre + 28 dry tons/ acre
    - 400 lbs N/acre + 56 dry tons/ acre





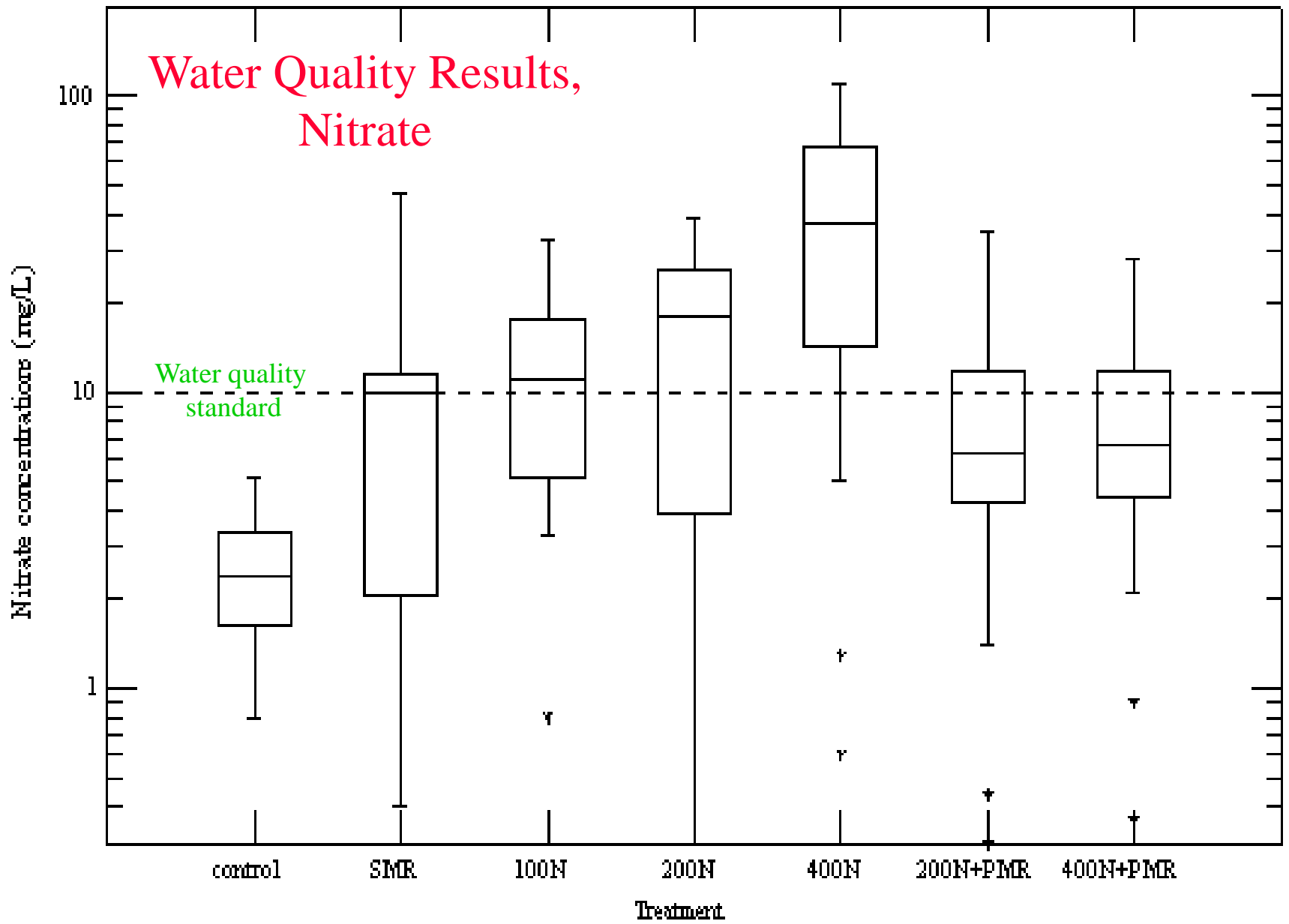




# Results, Water Quality

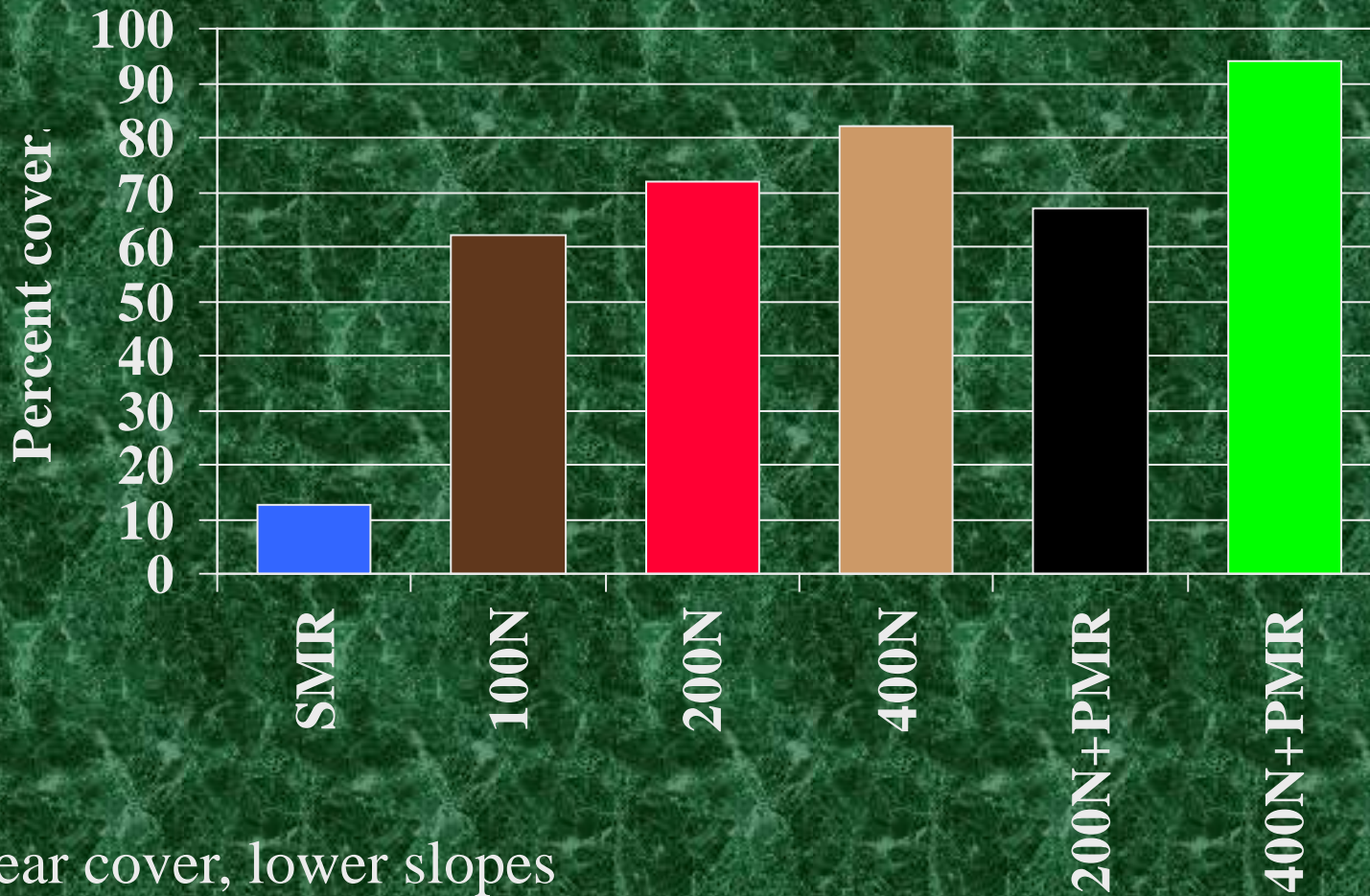
- Total dissolved solids
  - Increased with increasing application of biosolids
  - Decreased with time
- Trace metals
  - Low levels associated with paper mill residue
  - Decreased with time
- Nitrate

# Water Quality Results, Nitrate





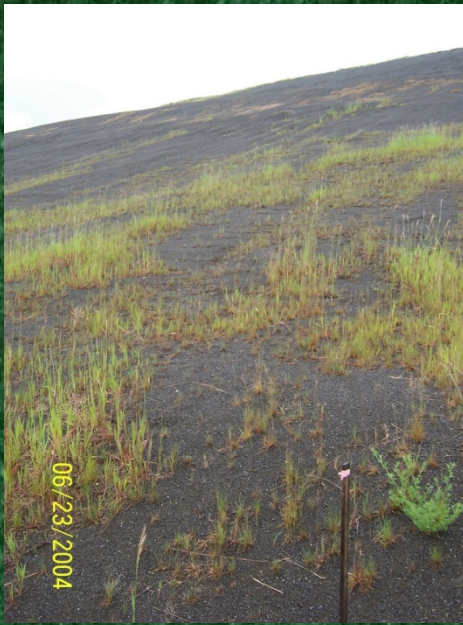
# Results, Percent Cover



3 year cover, lower slopes

# Conclusions

- Biosolids at 200 lbs N/ acre
  - Suitable vegetation
  - Minimum impact on water quality



Standard mineland reclamation



Biosolids, 200N

# New Best Management Practice

- In 2005, PCA approved the application of biosolids to provide 200 lbs N/acre for coarse tailings reclamation
- Applications
  - UTAC
  - Keetac
  - US Steel
- Vegetation has met standard



# Biosolids and Fine Tailings

- Standard mineland reclamation
  - Successfully meets mineland reclamation standards
- Can we do better?
  - Biomass crops
  - Forage
  - Soil development



# Hybrid Poplar





# Forage Production

- Takala Farms wanted to expand dairy herd
- Needed more forage
- Biosolids
  - Provide Nitrogen and Phosphorus
- Tailings
  - Naturally high in Potassium
  - Suitable pH





# Forage Production

- St Louis County Extension organized partnership
- Takala Farms/UTAC/ DNR/PCA/ Extension Service
- Agreement
  - Alfalfa for Takala
  - Hay mulch for UTAC

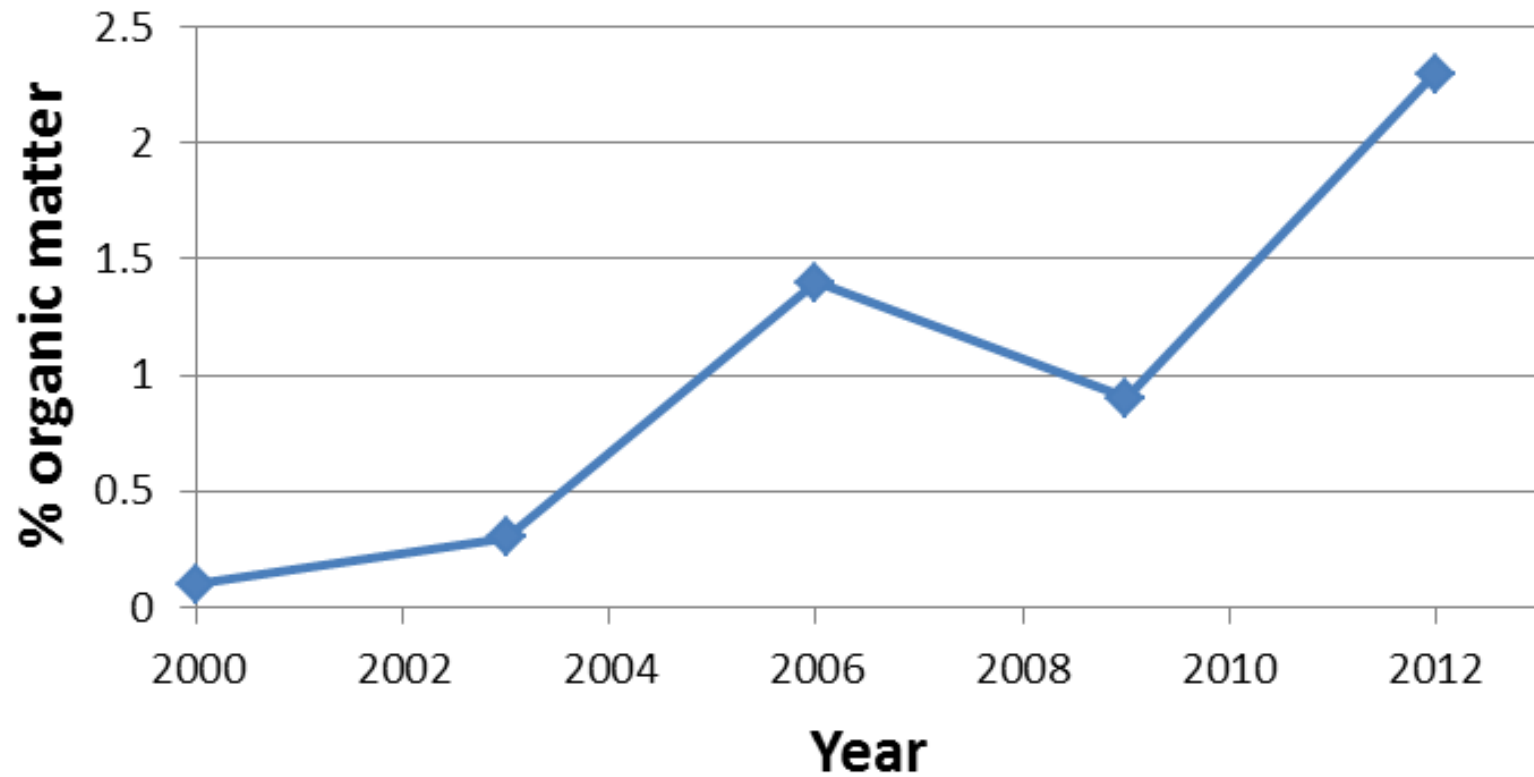


# Yield

Year	Yield , tons/acre (dry matter basis)	Number Cuttings
2008	1.7	1
2009	4.0	3
2010	4.1	3
2011	5.0	3
2012	3.1	2
Typical yield, managed fields	2.5-3.0	2
Typical yield, unmanaged fields	1.0-1.5	1

# Got Soil?

## Organic Content of Tailings





# Better Living Through Biosolids

- Successful BMP for coarse tailings
  - Meet reclamation standards
- Successful forage production on fine tailings
  - Production as good or better than typical fields
- Increases in organic content of tailings with repeated applications
  - Increased soil development

# Questions?





# Costs

- Initially no cost
- Today
  - \$19/acre for application
  - \$13/acre to incorporate
  - ~ \$1/ton surcharge (over 40 mile haul)
- Total ~ \$50/acre



